



## 2013 Three Sixty Pinot Noir Bucher Vineyard – Russian River Valley Sonoma County

**Vineyard:** Located in the heart of the Russian River Valley, Bucher Vineyard was founded in 1997 by John Bucher for Bucher Farms. After graduating from UC Davis, John returned to Healdsburg to manage the family dairy farm and soon diversified into wine grapes. Additional plantings followed in 1998, 1999, 2006, 2008, and 2009. The 35 acres of land, with 14 blocks of wine grapes, are owned by John and his parents, and farmed by John for Bucher Farms. The Pinot Noir blocks are comprised of several clones, as well as various rootstock.

**Vintage Notes:** Our 2013 Three Sixty comes from four blocks in the vineyard. We sourced equal amounts of fruit from the South Hill (37 & 115) and Pear Tree (667) Blocks, as well as a small amount of Swan from the Saddle and PN16 from the Jackson Block. The South Hill Block as the name indicates, has great south facing sun exposure and is our only block interplanted with two clones. The pair Tree Block was one of the first blocks planed on the ranch and it is the only 667 clone planted in the vineyard. The Jackson Block is one of the newer heritage clone blocks we planted in 2009.

**Tasting Notes:** Gorgeous aromas of black raspberry and black cherry, rich forest floor and cola. Complex palate of delicious black raspberries, tea, mushrooms, lush strawberry, spice, and juicy mixed plums. The rich finish weaves black fruit together with a hint of baking spice.

<b>Composition</b>	100% Pinot Noir
<b>Vintage</b>	2013
<b>Appellation</b>	Russian River Valley
<b>Vineyard Designation</b>	Bucher Vineyard
<b>Block / Clones</b>	Saddle/Swan South Hill/115 and Mt. Eden Jackson/PN 16 Jackson Pear Tree Block/Dijon 667
<b>Harvest Date</b>	Aug. 20 - Sept. 9, 2013
<b>Brix</b>	24.6° (average)
<b>Barrel Aging</b>	10 months in French oak
<b>Cooperage</b>	25% in new French oak barrels— François Frères & Valluarine, 75% 1-3 year French oak barrels
<b>Bottling Date</b>	August 1, 2014
<b>Alcohol</b>	14.3%
<b>pH</b>	3.74
<b>T.A.</b>	.055g/100mL
<b>Release Date</b>	March 1, 2015
<b>Production</b>	96 cases

